
Anniversary Clock Identification

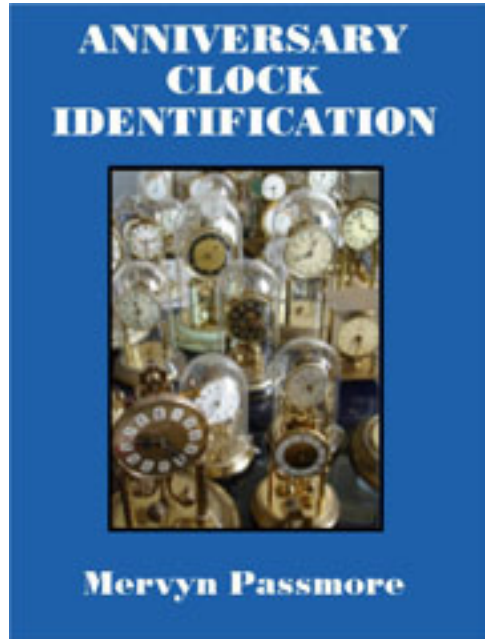
by
Mervyn Passmore

Anniversary Clock Identification by Mervyn Passmore contains information, data and images on the majority of mass-produced Anniversary Clocks manufactured during the last 100 years.

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Manufacturer:

Badische Uhrenfabrik

Model:

Badische Standard

'U' shape cut out

72mm x 93mm x 31mm

Backplate information:

Unmarked



Note the straight-sided cutout with a curve at the bottom.

Movement ID code: **AH-SU**

Notes:

This movement is distinctive by being similar to the double semi-circle movement, but has only a single 'U' at the base of the cutout. This is normally hidden by the top bracket.



1-12 Badische

Badische Standard, 'U' shape cut out 72 x 93 x 31mm

Notes

A similarly unmarked Badische movement can be found with a square V cutout. All four Badische Standard movements normally have a distinctive unused hole in the centre of the plate, probably for assembly purposes.

Lantern pinions.

Due to variations in bobs, you may have to use blocks and wires other than those shown. The 3-ball bob uses a shorter wire and a smaller bottom block.

Rapid Recognition Tips

This 'U' shape cutout is unique to this movement. Look for it from the inside because it is normally hidden by the bracket.

Very few 400 day clocks have lantern pinions.

Data

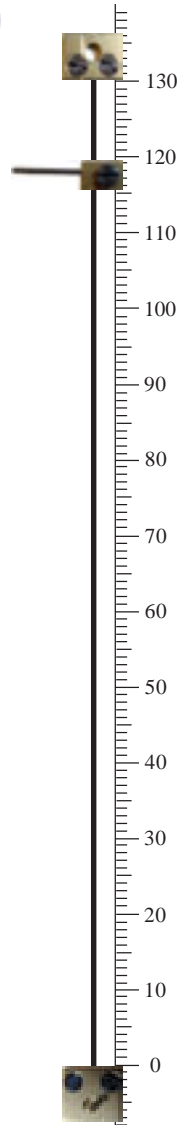
Movement ID Code	AH-SU
Plate shape	Rectangular
Plate width	72mm
Plate height	93mm
Gap between plates	31mm
Escapement type	Pin pallet
Original key size	4.50mm
Winding side	Left
Pivot adjuster	Screwed bracket
Locking device:	None
Pendulum type/s	Disc, 3-ball
Mainspring barrel	22mm x 42mm
Replacement wire	No. 15 (Horolovar™ 0.0035"/0.089mm)
Replacement unit	None, you must assemble your own
Jig settings	103mm, 115mm or 118mm, 130mm
Mainspring	20 x 0.40 x 38mm (1350mm)
Beats per minute	8
Bob weight	395g.



Lantern pinions are made with wires and not solid cut teeth.



Note the straight-sided cutout with a curve at the bottom.



Examples of clocks fitted with the Badische Uhrenfabrik/Huber 'U' shape cutout movement

