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# Anniversary Clock Identification

by  
Mervyn Passmore

Anniversary Clock Identification by Mervyn Passmore contains information, data and images on the majority of mass-produced Anniversary Clocks manufactured during the last 100 years.

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Manufacturer:

**Franz Hermle & Söhne**

Model:

**Hermle Standard**

**69mm x 93mm x 30mm**

Backplate information:

**May have:**

**FHS**

**Germany**

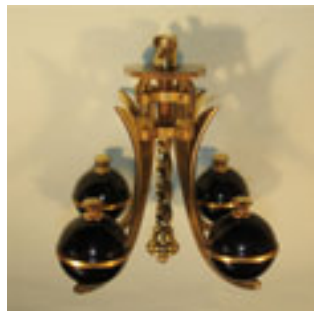
**with or without a clock showing 7:23**



Movement ID code: **FH-STD**

Notes:

This model is distinctive by the two large bevelled inspection holes and the horizontal screwed bracket that adjusts the pivot position. However, other movements can have bevelled inspection holes.



# 3-4 Franz Hermle

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**Hermle Standard**  
**69 x 93 x 30mm**

## Notes

### Rapid Recognition Tips

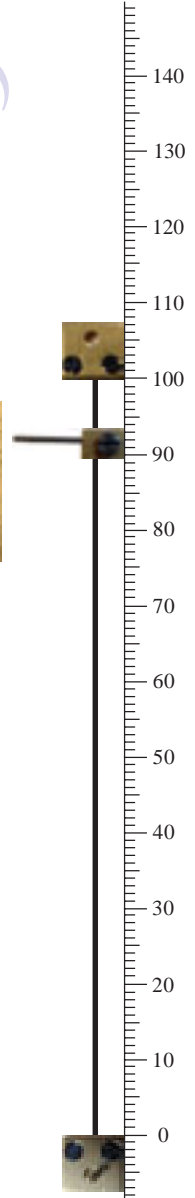
The horizontal screwed bracket that acts as pivot adjuster is unique to this model.



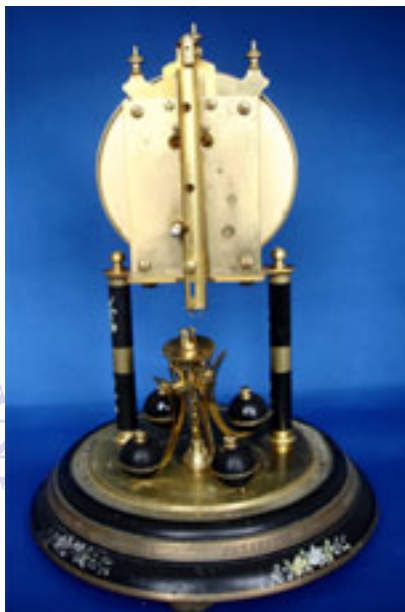
*Pivot adjuster and inspection holes*

### Data

Movement ID code ..... **FH-STD**  
Plate shape ..... **Rectangular**  
Plate width ..... **69mm**  
Plate height ..... **93mm**  
Gap between plates ..... **30mm**  
Escapement type ..... **Dead beat**  
Original key size ..... **4.00mm**  
Winding side ..... **Left**  
Pivot adjuster ..... **Screwed bracket**  
Locking device: ..... **On the guard**  
Pendulum type/s ..... **4-ball**  
Mainspring barrel ..... **22mm x 43mm**  
Replacement wire ..... **No. 13 (Horolovar™ 0.0033"/0.084mm)**  
Replacement unit ..... **FH-S (Horolovar™ 25A)**  
Jig settings ..... **92mm, 100mm**  
Mainspring ..... **18 x 0.45 x 38mm (1120mm)**  
Beats per minute ..... **8**  
Bob weight ..... **215g.**



Examples of clocks fitted with the Hermle standard movement



Mervyn Passmore 2009