
Anniversary Clock Identification

by
Mervyn Passmore

Anniversary Clock Identification by Mervyn Passmore contains information, data and images on the majority of mass-produced Anniversary Clocks manufactured during the last 100 years.

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Manufacturer:

Konrad Mauch

Model:

Koma Standard Late
66mm x 86mm x 31mm

Backplate information:

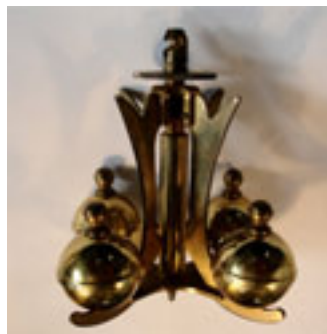
Koma beneath a semicircular clock
with the hands at 10:12
Made in Germany



Movement ID code: **KM-SL**

Notes:

This is the slightly later standard model, with plates 7mm narrower than the earlier wide plated standard model.



13-8 Konrad-Mauch

Koma Standard Late 66 x 86 x 31mm

Notes

The eccentric nut is on the frontplate. The bracket on the backplate has no adjustment because it is too far from the pallets.

The square tube suspension guard incorporates two hinged side flaps that hold the bottom block in place. It is not intended to secure the pendulum.



Note the distinctive hinged flaps on the guard.



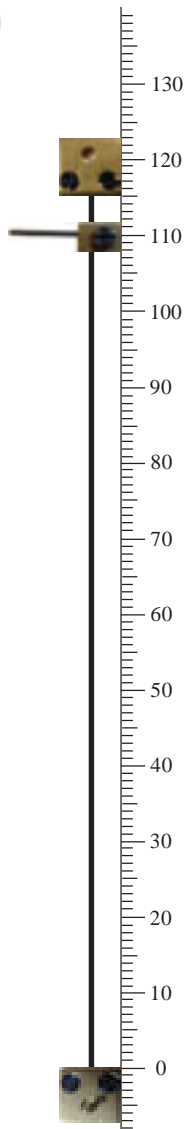
The distinctive Koma cut-out in most back plates.

Rapid Recognition Tips

A standard sized movement with a winding shaft on the right is highly likely to be a Konrad Mauch.

Data

Movement ID Code	KM-SL
Plate shape	Rectangular
Plate width	66mm
Plate height	86mm
Gap between plates	31mm
Escapement type	Dead beat
Original key size	4.00mm
Winding side	Right
Pivot adjuster	Eccentric nut
Locking device:	On the guard
Pendulum type/s	4-ball
Mainspring barrel	23mm x40mm
Replacement wire	No. 15 (Horolovar™ 0.0035"/0.089mm)
Replacement unit	KM-S (Horolovar™ 13B)
Jig settings	110mm, 115mm
Mainspring	20 x 0.40 x 38mm (1350mm)
Beats per minute	8
Bob weight	295g.



Examples of clocks fitted with the Konrad Mauch Standard late movement

